

Gaco Western

S I N C E 1 9 5 5

Application Specification:

RC-SP-22-GF20 (Single Ply)
January 2018

DIVISION 07 01 50.61: GACO WESTERN GACOFLEX S-20 ELASTOMERIC SILICONE COATING FOR RESTORING SINGLE PLY ROOFING MEMBRANES

PART 1 - GENERAL

1.1 SUMMARY

NOTE TO ARCHITECTS AND ENGINEERS: This specification provides a remedial coating system for application over pre-existing weathered EPDM, Hypalon® Sheet, CPA, PVC and TPO Single Ply Membranes on a roofing substrate. The use is restricted to circumstances where the membrane surface is in sound condition, but requires a renewal of the membrane surface due to the normal effect of aging and use.

When properly applied, the GacoFlex S-20 Series Silicone Coating System provides a weather tight seal that protects the substrate from degradation caused by (UV), ultra violet light, water and other normal weathering hazards.

The GacoFlex S-20 Series Elastomeric Silicone Coatings discussed in this specification have a moderate rate of water vapor transmission. They are not recommended for use on cold storage or cryogenic structures. Such structures may have constant high water vapor drive causing long-term accumulation of moisture in the insulation. Consult Gaco Western for vapor retardant systems to use on refrigerated structures.

Conditions to check and corrections to consider are:

The type of pre-existing system must be identified.

All pre-existing membranes must be fully adhered or mechanically attached and intact.

On a roof judged by Gaco Western to be acceptable for a coating application, a Gaco Western Field Service Representative shall perform an adhesion test on the roof. The test consists of: cleaning an area at least 12" x 12". After the area has been cleaned of debris, apply GacoWash Concentrated Cleaner as per its specification. After a thorough rinse, allow the cleaned area to dry. The test will be performed in accordance with ASTM D903 Procedures. Brush apply a GacoFlex S-20 Series Silicone Coating at a rate of 1 gallon per square (15 wet mils). While the GacoFlex S-20 Series Silicone Coating is still wet embed a strip of 1" or 2" wide polyester fabric across the test patch leaving a 4" to 6" dry section of the fabric strip outside the test patch. Apply a top coat of GacoFlex S-20 Series Silicone Coating to totally encapsulate the fabric. Let the coating completely cure then attach an appropriate scale to the end of the dry polyester strip and pull. A minimum of ten pounds of pull resistance must be achieved. No further work shall be performed until the evaluation test results indicate that the adhesion is adequate. The pull test results must be recorded and sent to Gaco Western for final approval.

1.2 RELATED SECTIONS

A. Cast-In-Place Concrete:	Division 03 30 00	F. Vapor barriers/air barriers:	Division 07 25 00
B. Flashing/Sheet Metal:	Division 07 60 00	G. Board Insulation:	Division 07 22 00
C. Roof Accessories:	Division 07 72 00	H. Skylights:	Division 08 60 00
D. Rough Carpentry/wood blocking	Division 06 10 00	I. Metal decking	Division 05 30 00
E. Drains, vents, penetrations	Division 22 14 26.13		

1.3 SUBMITTALS

- A. Product Data: Submit manufacturer's standard submittal package including specification, installation instructions and general information for each waterproofing material.
- B. Applicator Qualifications: Submit current "Qualified Applicator" Certificate from the specified waterproofing manufacturer.
- C. Submitted Material Warranty must be supplied by product manufacturer.
- D. Substrate Conditions:
 - 1. Manufacturer's representative to present to owner a completed inspection form verifying substrate condition and any noted defects not specifically addressed in regard to this installation.
 - 2. Surface shall be free from loose dirt, stone, debris, moisture, and shall be in stable condition. Any work on the area to receive this application shall be completed prior to installation.
 - 3. Applicator shall complete a substrate inspection prior to start of roofing. The architect/owner and applicator shall accept the surface. Start of the work constitutes acceptance.

1.4 QUALIFICATIONS

- A. Primary waterproofing materials shall be the products of a single manufacturer. Secondary materials shall be recommended by the primary manufacturer. The manufacturer shall have a minimum of 10 years' experience in the manufacture of products of this type. The coating system shall have an Underwriters Laboratories (UL) Listing, Factory Mutual (FM) Class 1, 4470 Approval and a Miami-Dade NOA (Notice of Acceptance).
- B. Applicators shall have a minimum of 5 years' experience in the application of the type of waterproofing materials specified. The applicator shall possess a current "Qualified Applicator" Certificate from the specified waterproofing manufacturer.
- C. Pre-Bid Conference: 10 working days prior to the bid opening there will be a mandatory Pre-Bid Conference. Those not attending the Pre-Bid Conference will not be allowed to bid the project. All products considered an equal to the specified product or any changes in the scope of work, installation or specifications must be presented at the Pre-Bid Conference. If a change in the specifications is accepted, it will be considered as an alternate and will be presented as an addendum issued 5 working days prior to the bid opening. No other changes to the specification or bid documents will be accepted.
- D. Materials other than those specified shall be submitted to the architect/owner for approval no later than ten days prior to the bid date. In requesting a prior approval, it is necessary to submit:
 - 1. A letter of certification, signed by an officer of the manufacturer, stating that the alternative material is equal to or better than the specified product.
 - 2. Independent laboratory test data giving physical property values in comparison to the specified material.
- E. Pre-Installation Conference: Just prior to commencement of the installation, meet at the job-site with a representative of the coating manufacturer, the waterproofing contractor, the general contractor, the architect and other parties affected by this section. Review methods and procedures, substrate conditions, scheduling and safety.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver all materials in sufficient quantities as not to cause delays in application of the roofing system. Owner/owner's representative shall reject damaged materials not conforming. Rejected materials shall be removed immediately from the job site and replaced at no additional cost to the owner.
- B. Store materials as recommended by the manufacturer and conforming to applicable safety regulatory agencies: city, state, and federal. Refer to all applicable data including but not limited to MSDS, Product Data Sheets, product labels and specific instructions for personal protection.

C. Provide adequate ventilation, protection from hazardous fumes and overspray potential to workers and associated trades in close proximity of site applications.

1.6 WARRANTY

- A. Gaco Western warrants that the material supplied will meet or exceed physical properties as published. The contractor guarantees that workmanship will be free of defects in coating application. Since performance of previously applied coatings are beyond the control of Gaco Western or the contractor, requests for additional warranty coverage shall be subject to prior approval by Gaco Western.
- B. Warranty must be supplied by product manufacturer.
- C. Protection of building and occupants:
 - 1. All surfaces not to receive system specified shall be protected from overspray hazard i.e. windows, doors, exterior and vehicles. Protective coverings shall be secured against wind and shall be vented if used in conjunction with applications preventing collection and moisture.
 - 2. Contractor is to post signs noting potential overspray hazard within 400' (121.90 meters) of applications.
 - 3. All air intake ventilation equipment shall be turned off to prevent fumes from entering building.
 - 4. Surfaces damaged during application shall be restored at no expense to the owner.
 - 5. No smoking signs to be posted as mandated by local fire officials.
- D. Substrate: Proceed with work as specified only after substrate construction, preparation, and detail work has been completed.
- E. Equipment: All equipment used during operations shall be located so as not to adversely affect the daily operations or endanger occupants, structure or materials on-site. All spray equipment must be grounded during operations.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

Acceptable Manufacturers:
 Gaco Western LLC, www.gaco.com

2.2 MATERIALS

- A. Cleaner: GacoFlex GacoWash Concentrated Cleaner
- B. Primer: GacoFlex E-5320 Epoxy Primer.
- C. Coating: GacoFlex S-20 Series Silicone Coating having the following physical properties:

S-2000 Immersed in Water @150°F(66°C) for 1 year per ASTM D-471:
 Strength:463psi(3.19MPa)
 Elongation: 125%
 Permanent Set At Break: 0%

<u>Property</u>	<u>Value</u>	<u>Test Method</u>
Tensile Strength	550 psi	ASTM D-412
Elongation	150%	ASTM D-412
Tear Resistance	21 pli	ASTM D-624
Hardness	55 Shore A	ASTM D-676
Water Vapor Permeability	5.3 perms Procedure B at 0.5 mm (20 mils) thickness ± 10% Minimum permeance requirement is 2.5 U.S. perms	ASTM E-96

Volume Solids	95% ± 1%	Calculated
Reflectance	0.88	ASTM C-1549
Emittance	0.87	ASTM C-1371

PART 3 - EXECUTION

3.1 EXAMINATION

- A. A mandatory nuclear or infrared scan has been performed and any wet insulation has been removed and replaced.
- B. Repair to the structural components of the roof is complete.
- C. Verify that the drains, vents, ducts, gutters, metal cap flashing or other penetrations have been replaced or modified.
- D. The installation of materials to change the pitch or otherwise facilitate the water drainage has been completed.

3.2 PREPARATION

It is extremely important to get the roof clean and dry.

- A. First remove heavy deposits of dirt, leaves and other debris from the roof using broom or air broomer, then inspect the entire roof surface and flashings for any open seams, tears, cuts, etc. Repair these flaws so water is not blown in under membrane during the cleaning process. Pressure wash roof with water and allow to dry completely.
- B. For general cleaning, after the roof is dry from initial cleaning, apply GacoWash Concentrated Cleaner according to label instructions with sprayer of choice, using a 3-4 foot (0.91-1.22 m) arc pattern. A Hudson-type agricultural sprayer, conventional pressure sprayer or airless sprayer is recommended. Allow solution to stand for 10-15 minutes, adding a light mist of water to prevent drying. While it sets, lightly agitate any heavily soiled areas with a broom or brush. Do not allow dirt to settle in low areas. Use a commercial power washer >3,000 psi (20.69 MPa) to remove debris and continue rinsing until all suds are gone. Start at the lowest point of the roof and work towards the highest point. For low-sloped roofs, work away from and then back towards, roof drains. It is important to keep the surface wet until all of the GacoWash and other residue has been completely rinsed off and the surface is clean. After cleaning and rinsing the roof, ensure no dirt or debris is present.
- C. Biological Control: Areas of algae, mildew or fungus on the roof membrane or the existing coating should be treated with a solution of 1 part household bleach and 3 parts water, followed by a power washer rinse using clear water.
- D. Drying: Allow surfaces to thoroughly dry to prevent blistering. Examine roof, paying particular attention to areas of physical damage to determine that residual water has in fact dried before applying GacoFlex S-20 coating.

Note: Drying time depends on weather conditions such as temperature, humidity and air movement. The above drying times assume good weather (70°F / 21°C daytime temperature) and no rain. Conditions of lower temperature and rain will require a longer period for drying.

3.3 INSTALLATION

- A. Technical Advice: The installation of this system shall be accomplished in the presence of or with the advice of the Manufacturer's Technical Representative. Contact the nearest Gaco Western Regional Office for assistance.
- B. Primer: Dilute GacoFlex E-5320 Primer by 20% by adding (2) two gallon of water per 10 gallon kit (one 5 gallon pail of "A", one 5 gallon pail of "B").
Apply 1 coat of GacoFlex E-5320 at a rate of 500 square feet per diluted gallon. Apply by spray or by roller. Allow it to dry a minimum of 12-24 hours, 24 hours is ideal.

Note: Primer must be coated within 72 hours of the application. If primer is not coated within 72 hours, mechanical abrasion is necessary to improve the coating adhesion. Cure time will vary depending upon the ambient temperature and humidity. Stop the application two hours before rain or when the dew point would be reached.

C. Repair:

1. Inspect the roof surface for any punctures, tears, cuts, cracks and open seams. Repair using one of the following methods.
 - a. GacoFlex SF-2000 Liquid Seam Seal at a minimum rate of 64 wet mils, 60 dry mils before the top coat or coats are applied.
 - b. GacoFlex GacoFlashFoam: Apply GacoFlashFoam to the desired thickness, minimum $\frac{3}{4}$ " (+- $\frac{1}{4}$ ") and not to exceed 1- $\frac{1}{4}$ inches (+- $\frac{1}{4}$ ") per pass.
Note: For further details or installation refer to the Operating Instructions in the GacoFlashFoam kit.
 - c. Taping reinforced with a layer of GacoFlex 66-S Spun-laced Polyester Tape embedded in two coats of GacoFlex S-20 Series Silicone Coating.
2. Fastener Back Out. Examine the existing attachment system for loose fasteners. Remove all loose fasteners and replace them with a larger diameter fastener to ensure there is a tight grip to the deck. If a tight grip is not achieved, remove the fastener and plate and relocate them at least 4" from the original location. Coat all fasteners with GacoFlex SF-2000 SeamSeal a minimum of 64 wet mils, 60 dry mils so as to completely encapsulate the fastener.
3. Examine the roof for any area where the insulation has delaminated. Add fasteners and plates to secure and patch in the same manner as describe in 1 & 2 of this section.

Seams: After the specified top coat has been applied, the contractor must walk the roof and make sure that all seams are covered. If any open seams are discovered, additional coating must be brushed on the seam until it is completely encapsulated with GacoFlex S-20 Series Silicone Coating. GacoFlex SF-2000 SeamSeal is an acceptable alternate.

- D. Existing HVAC Units and other equipment on curbs with membrane: Membrane must be coated up to the bottom of the metal cap of the unit and caulked underneath with a 100% silicone sealant as long as the curb is a minimum of 8" above the deck.
- E. Any units that are sitting on 4"x4" wooden sleepers will be lifted so that the membrane can be cleaned, primed and coated. If the units are not lifted off the deck so as to be able to accomplish this procedure, the untreated area will be excluded from the warranty.
- F. Areas of wet insulation and defective roof substrate: The existing membrane will have to be cut back on 3 sides and pulled back. The wet insulation and/or defective substrate will be removed and replaced, the old membrane put back into place and fastened to the deck 6" on center with screws and barbed plates. The centerline caulked with a 100% silicone sealant and striped in with 6" wide GacoFlex 66-S Polyester Flashing Tape and GacoFlex S-20 Series Silicone Coating. An approved peel and stick tape can be substituted.
- G. For details, follow the published guidelines or contact Gaco Western's Technical Department.

Note: If in the future a new curb, boot or other type of membrane accessory needs to be installed in the GacoFlex S-20 Series Silicone System, it is necessary to follow the following procedure:.

1. When the roof is clean and dry, mechanically attach the edge of old membrane to the deck and seal per membrane manufacturer's recommendation.
2. There is no need to recoat the neither newly installed accessories nor membrane with GacoFlex S-20 Series Silicone Coating until they have gone through their life cycle.

- H. Coating: Apply 1 coat GacoFlex S-20 Series Silicone at the rate of 1.5 gallons per 100 square feet. Coat all surfaces including expansion joint covers and flashings. The total dry mil thickness of the coating shall measure a minimum of 22 mils (.56mm).

Optional 2 Coat Application:

1. Base Coat: Apply GacoFlex S-20 Series Silicone at the rate of .75 gallon per 100 sq. ft. (2.84 L / 9.3 m²). At all edges and penetrations, an extra pass must be applied. Dry film thickness shall be a minimum of 11 mils (.28mm).

2. Top Coat: Apply GacoFlex S-20 Series Silicone at the rate of .75 gallon per 100 square feet (2.84 L / 9.3 m²). Coat all surfaces including expansion joint covers and flashing. At all edges and penetrations, an extra pass must be applied. Dry film thickness shall be a minimum of 11 mils (.28mm).

Optional Granular Coat: An additional granular coat may be added. Apply one coat of GacoFlex S-20 Silicone Series at the rate of not less than .5 gallon per 100 square feet (1.89 L / 9.3m²), (8 mils dry (.20 mm)). Immediately broadcast roofing granules into finish coat at the rate of 30 lbs per 100 square feet. (13.6 kg / 9.3m²).

Optional WalkPad: Apply one coat of GacoFlex WalkPad SF-2036 at a rate of 4 gallons per 100 sq. ft. (64 wet mils); Broadcast GacoWalkPad safety yellow granules into wet coating at a rate of 0.5 lb. per 100 square feet to help ensure good traction.

Note: Tape off WalkPad area using duct tape. Remove duct tape while coating is still wet.

Note: GacoFlex WalkPad SF-2036 is the only walk pad system approved for use with GacoFlex coating systems

Caution: While the use of granules will improve traction, caution should still be exercised when walking on WalkPad, especially in wet conditions.

Note: An extra base coat of GacoFlex S-20 Series Silicone Coating is required at all edges and penetrations if GacoFlex NF-621 Neoprene Sheet Flashing is not used.

Note: Losses due to overspray, surface profile, and wind may occur. Provide for an increased amount of GacoFlex S-20 Series Silicone Coating if any of these conditions exist.

3.4 FIELD QUALITY CONTROL

- A. No traffic shall be permitted on the coated surface for a minimum of three (3) days. Damage to the surface by other trades shall not be the responsibility of the roofing contractor.

Note: Gaco Western suggests adding a 10% variance factor to obtain the minimum dry mils required. It is the contractor's responsibility to calculate the gallons needed to obtain the required minimum dry mils.