

# Gaco Western

S I N C E 1 9 5 5

## Product Data Sheet:

GacoFlex N-1207

January 2001

Supersedes 11/00

### GACOFLEX® N-1207 VOC COMPLIANT GENERAL PURPOSE ADHESIVE

**DESCRIPTION:** GacoFlex N-1207 is a one component, V.O.C. compliant general purpose adhesive based on neoprene.

**USAGE:** A contact adhesive for bonding rubber, neoprene, leather and other materials to themselves or to concrete, wood, steel or other metals.

**COLOR:** Amber Brown

#### APPLIED PRODUCT DATA

**COVERAGE:** Sq. Ft./Gal./Mil 286 (48m<sup>2</sup>/L/.025mm)

**SOLIDS:** Weight: Method 4041 17 ± 0.5%  
Fed. Std. 141  
Volume: 17.8 ± 0.5%

**V.O.C.** 249 grams per liter

#### PACKAGED PRODUCT DATA

**WEIGHT PER GALLON:** 10.6 lbs. ± .5 (4.8 kg.)

**FLASH POINT:** ASTM D-56 45°F. T.C.C. (7 °C)

**STORAGE STABILITY:** Twelve (12) Months

**THINNER:** Not recommended.

#### APPLICATION

Surfaces must be cleaned and dry, free from all oil, grease and corrosion products. Refer to primer recommendations for Gaco Western elastomers.

Stir adhesive thoroughly before using. Apply one or two coats of GacoFlex N-1207 to both surfaces by brush. Apply sufficient N-1207 to assure uniform coverage over entire area, between 150 to 200 square feet per gallon (4.1L/15 to 20m<sup>2</sup>) per coat.

Allow adhesive to dry to touch. Normally a drying time of 1 to 1½ hours is sufficient. It should be noted that it is important to allow complete drying of the N-1207 adhesive. Poor adhesion can result from mating the two surfaces before N-1207 is sufficiently dry; whereas, even after drying overnight, the N-1207 can be reactivated by a light solvent wiping with Gaco thinner.

GacoFlex N-1207 provides a good, firm bond upon contact and care should be exercised to align surfaces properly. After contact, press surfaces together using manual or mechanical means of applying pressure.

An instantaneous bond is achieved which increases in strength for several weeks as the adhesive cures. The initial bond is strong enough for immediate service in most instances.

For specific Safety and Health information please refer to Material Safety Data Sheet.

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