

Gaco Western

S I N C E 1 9 5 5

GW-4-1 Primer Chart

For application instructions and coverage, please see Product Data Sheet.

SUBSTRATE	Acrylics	GacoRoofFoam	LM60V/H	N1207	S20	UB & U64, U66	U87
PLYWOOD	-----	-----	-----	-----	-----	-----	-----
*STEEL, GALVANIZED	E5320	E5320	E5320	-----	E5320	E5320	E5320
*STEEL, STAINLESS	E5320	E5320	E5320	-----	E5320	E5320	E5320
*ALUMINUM	E5320	E5320	E5320	-----	E5320	E5320	E5320
*COPPER & COPPER ALLOYS	E5320	E5320 or U5677	E5320	-----	E5320 U5677	E5320 U5677	E5320 U5677
LEAD	E5320	E5320	E5320	-----	E5320	E5320	E5320
POLYESTER/FIBERGLASS	E5320	-----	E5320	-----	E5320	E5320	E5320
GLASS	-----	-----	-----	-----	E5320	E5320	E5320
AGED CONCRETE & CONCRETE BLOCK	U5677 & E5320	-----	**U5677 & E5230 or U5677 & E5511	-----	U5677 & E5230 or U5677 & E5511	U5677 & E5230 or U5677 & E5511	U5677 & E5230 or U5677 & E5511
CONCRETE & MORTAR JOINTS EXPOSED TO A HIGH VAPOR DRIVE	E5990 & E5320	-----	E5990 & E5320	-----	E5990 & E5320	E5990 & E5320	E5990 & E5320
BRICK	E5320	-----	E5320	-----	E5320	E5320	E5320
SPRAY FOAM	-----	-----	N/A	-----	-----	-----	-----
BUR	E5320	-----	N/A	N/A	E5320	E5320	E5320
CURED POLYURETHANE	A3211	NO	N/A	-----	-----	-----	-----
AGED SINGLE PLY	E5320	E5320	N/A	N/A	E5320	NO	NO
PREVIOUSLY COATED SUBSTRATES	E5320	E5320	N/A	N/A	E5320	U5677	U5677

----- No Primer Needed

*Coarse sanding/grinding are required to achieve good adhesion. Also, it is mandatory to perform an adhesion check on the area to be primed before applying the coating.

**Use only GacoFlex E5320 Primer when an NSF/ANSI 61-Standard Approval is required

*** Adhesion Test required