SECTION 1: IDENTIFICATION

1.1 PRODUCT IDENTIFIER
Product Name: GacoRoofFoam - POLYOL COMPONENT B
Product Code: F2733R, F2733R-55

1.2 RECOMMENDED USE OF CHEMICAL AND RESTRICTIONS ON USE
Product Use: Spray Foam Insulation
Use this product in accordance with all local, regional, national and international regulations.

1.3 DETAILS OF THE SUPPLIER OF THE SAFETY DATA SHEET
Name/Address: Gaco Western LLC
1245 Chapman Dr.
Waukesha, WI, 53186-5942
USA

Telephone Number: 800-331-0196 / International: 001-800-331-0196
Email: sds@gaco.com
Website: www.gaco.com

1.4 EMERGENCY TELEPHONE NUMBER
For Chemical Emergency
Spill, Leak, Fire, Exposure, or Incident
Within USA and Canada: 1-800-424-9300
Outside USA and Canada: +1-703-527-3887 (collect calls accepted)

SECTION 2: HAZARD(S) IDENTIFICATION

2.1 CLASSIFICATION OF THE CHEMICAL
Hazard class:

<table>
<thead>
<tr>
<th>HAZARD CLASSIFICATION</th>
<th>CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin Corrosion/Irritation</td>
<td>2</td>
</tr>
<tr>
<td>Eye Damage/Irritation</td>
<td>1</td>
</tr>
<tr>
<td>Toxic to Reproduction</td>
<td>1B</td>
</tr>
<tr>
<td>STOT RE - Specific Toxic Organ Toxicity (Repeated Exposure)</td>
<td>2</td>
</tr>
</tbody>
</table>

2.2 LABEL ELEMENTS
Hazard pictogram: GHS05; GHS08
Signal word: Danger

Hazard statement: Causes skin irritation
Causes serious eye damage
Suspected of damaging the unborn child
May cause damage to organs <kidney> through prolonged or repeated exposure <oral>

Prevention: Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wash thoroughly after handling.
Wear protective gloves/protective clothing/eye protection/face protection.

Response: Get Medical advice/attention if you feel unwell.
Specific treatment (see Section 8 on this label).
If on skin: Wash with plenty of water.
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
Immediately call a poison center/doctor.

Storage: Store locked up.

Disposal: Dispose of contents and container in accordance with all local, regional, national and international regulations.

2.3 ADDITIONAL INFORMATION
Main symptoms: May damage the unborn child. Skin irritation. Prolonged exposure may cause chronic effects. May cause damage to organs <kidney> through prolonged or repeated exposure <oral>. May cause redness and pain. Causes severe eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Hazards not otherwise specified: None Known

39 % of the mixture consists of ingredient(s) of unknown acute toxicity

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 MIXTURES

<table>
<thead>
<tr>
<th>Material</th>
<th>CAS No.</th>
<th>Weight %*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amine Polyol</td>
<td>940912-28-7</td>
<td>10-30%</td>
</tr>
<tr>
<td>Aeromatic polyester polyol</td>
<td>70749-97-2</td>
<td>10-30%</td>
</tr>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
<td>1-5%</td>
</tr>
<tr>
<td>Glycerol, propylene oxide, ethylene oxide polymer</td>
<td>9082-00-2</td>
<td>1-5%</td>
</tr>
<tr>
<td>2-Dimethylamino ethanol</td>
<td>108-01-0</td>
<td>1-5%</td>
</tr>
<tr>
<td>N,N-dimethylformamide</td>
<td>68-12-2</td>
<td>0.1-1.0%</td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.
4.1 DESCRIPTION OF THE FIRST AID MEASURES

**General information:** Ensure that medical personnel are aware of the materials(s) involved, and take precautions to protect themselves.

**Inhalation:** Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact:** Wash with plenty of soap and water. If skin irritation occurs, get medical advice/attention. Take off contaminated clothing and wash before reuse.

**Eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

**Ingestion:** Rinse mouth. Get medical attention if symptoms occur.

4.2 MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

May damage the unborn child.

Prolonged exposure may cause chronic effects. May cause damage to organs <kidney> through prolonged or repeated exposure <oral>.

Skin irritation. May cause redness and pain.

Causes severe eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

4.3 INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENTS NEEDED

**Note to physicians:** Treat symptomatically. Symptoms may be delayed.

**Specific treatments:** In case of accident or if you feel unwell, seek medical advice (show the label or SDS where possible).

SECTION 5: FIRE-FIGHTING MEASURES

5.1 EXTINGUISHING MEDIA

**General hazards:** No unusual fire or explosion hazard.

**Suitable extinguishing media:** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2)

**Unsuitable extinguishing media:** Do not use water jet as an extinguisher as this will spread the fire.

5.2 SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE

**Specific hazards:** During fire, gases hazardous to health may be formed.

**Products of combustion:** May include, and are not limited to: oxides of carbon.

5.3 Special protective equipment and precautions for fire-fighters (PPE)

**Special protective equipment for fire-fighters:** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Special fire-fighting procedures:** Keep upwind of fire. Move containers from fire area if you can do it without risk.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

For personal protection, see Section 8 of this SDS.

6.2 METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING - UP
Methods for containment: Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

Methods for cleaning-up: Stop the flow of material, if this is without risk. Dike far ahead of spill for later disposal. Following product recovery, flush area with water. For waste disposal, see Section 13 of the SDS.

Large spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Environmental precautions: Avoid discharge into drains, water courses or onto the ground.

### SECTION 7: HANDLING AND STORAGE

#### 7.1 PRECAUTIONS FOR SAFE HANDLING

**Precautions for Safe handling:** Observe good industrial hygiene practices.

**General hygiene advice:** Ensure that medical personnel are aware of the materials(s) involved, and take precautions to protect themselves.

#### 7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

**Safe storage:** Store away from incompatible materials.

**Specific use:** Spray Foam Insulation

**Technical measures:** No specific recommendations.

**Incompatible materials:** Acids, oxidizing agents, extreme temperatures.

**Safe packaging material:** No specific recommendations.

**Precautions:** Use personal protective recommended in Section 8 of the SDS.

**Safe handling advice:** Observe good industrial hygiene practices.

**Suitable storage conditions:** Store away from incompatible materials.

**Handling-technical measures:** No specific recommendations.

**Local and general ventilation:** Provide adequate ventilation.

### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1 CONTROL PARAMETERS

**Control parameters:** Follow standard monitoring procedures.

**Exposure limits:**

**Diethylene glycol**

- NIOSH REL: Ethylene glycol [Ceiling 50 ppm]
- OSHA PEL †: none

#### 8.2 EXPOSURE CONTROLS

**Engineering measures to reduce exposure:** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure
limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

8.3 INDIVIDUAL PROTECTIVE MEASURES

General: Use personal protective equipment as required.
Eye protection: Wear safety glasses with side shields (or goggles).
Hand protection: Wear appropriate chemical resistant gloves.
Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment.
Skin and body protection: Wear suitable protective clothing.
Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Thermal hazards: Wear appropriate thermal protective clothing, when necessary.

Environmental exposure controls: Environmental manager must be informed of all major releases.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Slightly viscous blue-green liquid
Color: Blue-green
Form: Liquid
Odor: Amine-like
Odor Threshold: Not available
Physical State: Liquid
pH (at 20°C): 9.8
Melting Point/Freezing Point: Not available
Initial Boiling Point and Boiling Range: Not available
Flash Point: Not available
Evaporation Rate: Not available
Flammability (solid, gaseous): Not Flammable
Lower Flammability/Explosive Limit: Not available
Upper Flammability/Explosive Limit: Not available
Vapor Pressure (mm Hg @38°C): Not available
Vapor Density: Not available
Density (lb/gal): 9.577
Relative Density/Specific Gravity: 1.497
Solubility in water/miscibility: soluble
Partition coefficient: n-octanol/water: Not available
Auto-ignition Temperature: Not available
Decomposition Temperature: Not available
Viscosity (at 25°C) g/L: 1150 cu
Oxidizing Properties: Not available
Explosive Properties: Not available
VOC: 1.22 g/l
Solvent content - Organic: 0%
Solvent content - Water: 1.55%
Solvent content - Solids: 47.7%
Other information: Not available
Incompatibilities: Acids, oxidizing agents, extreme temperatures.
SECTION 10: STABILITY AND REACTIVITY

10.1 REACTIVITY
The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2 CHEMICAL STABILITY
Chemical stability: Material is stable under normal conditions.
Materials to avoid: The product is stable and non-reactive under normal conditions of use, storage and transport.

10.3 POSSIBILITY OF HAZARDOUS REACTIONS
Hazardous reactions: No dangerous reaction known under conditions of normal use.

10.4 CONDITIONS TO AVOID
Contact with incompatible materials.

10.5 INCOMPATIBLE MATERIALS
Acids, oxidizing agents, extreme temperatures.

10.6 HAZARDOUS DECOMPOSITION PRODUCTS
Hazardous decomposition products: No hazardous decomposition products are known.
Hazardous polymerization: Does not occur.

Other information: Not available.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 INFORMATION ON TOXICOLOGICAL EFFECTS

Acute toxicity: Causes skin irritation. Causes serious eye damage.
Likely routes of exposure: Skin contact. Eye contact. Inhalation.
Eye: Causes serious eye damage.
Skin: Causes skin irritation.
Ingestion: Not an expected route of exposure. Expected to be a low ingestion hazard.
Inhalation: Not an expected route of exposure. No adverse effects due to inhalation are expected.

LD50/LC50 values relevant to this classification:

Diethylene glycol
- Oral rat LD50 19600 mg/kg bw/day
- Oral rat LD50 16500 mg/kg bw/day
- Oral Human LD50 1120 mg/kg bw/day
- Oral rat LD50 >25300 mg/kg
- Inhal rat LC50 > 4.6 mg/L air 4hr
- Inhal rat LC50 ñ5.06 mg/l
- Derm rabbit LD50 13300 mg/kg bw
- Dermal Rabbit LD50 12500 mg/kg

2-Dimethylaminoethanol
- Oral rat LD50 1203.2-1220.1 mg/kg bw
- Oral rat LD0 >1000 mg/kg bw
- Oral rat LD50 2140 mg/kg bw
- Oral rat LD50 2083 mg/kg bw
- Inhal rat LC50 1641 ppm 4d
Derm rabbit LD50 >3000 mg/kg bw  
Derm rabbit LD50 1219 mg/kg bw

Calculated overall chemical acute toxicity values for this formulation:

<table>
<thead>
<tr>
<th>Material</th>
<th>OSHA(O)</th>
<th>ACGIH(G)</th>
<th>NTP(N)</th>
<th>IARC(I)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol</td>
<td>Not listed</td>
<td>A3</td>
<td>Not listed</td>
<td>3</td>
</tr>
</tbody>
</table>

**11.2 DELAYED, IMMEDIATE, AND CHRONIC EFFECTS OF SHORT- AND LONG-TERM EXPOSURE**

**Skin corrosion/irritation:** Causes irritation. May cause redness and pain.

**Serious eye damage/irritation:** Causes serious eye damage.

**Respiratory sensitization:** Based on available data, this product is not expected to cause respiratory sensitization.

**Skin sensitization:** Based on available data, this product is not expected to cause skin sensitization.

**Symptoms and target organs:** May damage the unborn child. Prolonged exposure may cause chronic effects. May cause damage to organs <kidney> through prolonged or repeated exposure <oral>. Skin irritation. May cause redness and pain. Causes severe eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

**Chronic health effects:** May damage the unborn child. Prolonged exposure may cause chronic effects. May cause damage to organs <kidney> through prolonged or repeated exposure <oral>.

**Carcinogenicity:** This product is not classified as a carcinogen. Due to the form of the product, exposure to the potentially carcinogenic components is not expected.

**Mutagenicity:** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Reproductive Toxicity:** May damage the unborn child.

**Specific Target Organ Toxicity (STOT):**

**Single Exposure:** Not classified as an STOT - Single Exposure.

**Repeated Exposure:** May cause damage to organs <kidney> through prolonged or repeated exposure <oral>.

**Aspiration Toxicity:** Based on available data, this product is not expected to cause aspiration toxicity.

**Other Information:** Not available.

**SECTION 12: ECOLOGICAL INFORMATION**

**12.1 ECOTOXICITY**

**Ecotoxicity:** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a
harmful or damaging effect on the environment.

**Acute aquatic toxicity:**
The product is not classified as acutely environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Chronic toxicity:**
The product is not classified as having a chronic environmental hazard. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Environmental effects:**
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

### 12.2 PERSISTENCE AND DEGRADABILITY

**Persistence/biodegradability:** The product contains substances which are not expected to be readily biodegradable.

### 12.3 BIOACCUMULATIVE POTENTIAL

**Bioaccumulation:** No data available.

### 12.4 MOBILITY

**Mobility:** No data available.

**Mobility in soil:** No data available.

**Mobility in non-soil:** No data available.

### 12.5 OTHER ADVERSE EFFECTS

**Ozone layer:** No data available.

### SECTION 13: DISPOSAL CONSIDERATIONS

#### 13.1 WASTE TREATMENT METHODS

**Disposal method:** This material must be disposed of in accordance with all local, state, provincial, and federal regulations.

**Contaminated packaging:** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Dispose of contents and container in accordance with all local, regional, national and international regulations.

**EU codes:** The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Residual waste:** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in accordance with local regulations. Empty containers or liners may retain some product residues. They may be influenced by the disposal regulations of the countries or regions involved.

**Disposal instructions:** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Waste codes:** The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Other disposal recommendations:** None

### SECTION 14: TRANSPORT INFORMATION

**DOT Non-Bulk**

Not classified as Dangerous Goods for Transport

**DOT Bulk**

Not classified as Dangerous Goods for Transport

**IMDG**

Not classified as Dangerous Goods for Transport
ICAO/IATA
Not classified as Dangerous Goods for Transport

Reportable quantity: Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS/LEGISLATIONS SPECIFIC FOR THE CHEMICAL

US Federal Regulations:

U.S. OSHA (Occupational Safety and Health Administration) Specifically Regulated Substances (29 CFR 1910.1001-1050)
No components of this product are present at concentration greater than or equal to 0.1% and are identified as a carcinogen or potential carcinogen by OSHA.

SARA/CERCLA reporting requirements:
The following components of this product are found at concentrations greater than or equal to 0.1% and are subject to SARA/CERCLA reporting requirements.

<table>
<thead>
<tr>
<th>Material</th>
<th>SARA 302 (EHSs) TQ</th>
<th>SARA 304 (EHSs) RQ</th>
<th>CERCLA RQ</th>
<th>SARA 313 listed</th>
<th>RCRA CODE</th>
<th>CAA 112(r) TQ</th>
</tr>
</thead>
<tbody>
<tr>
<td>N,N-dimethylformamide</td>
<td>Not listed</td>
<td>Not listed</td>
<td>100</td>
<td>X</td>
<td>Not listed</td>
<td>Not listed</td>
</tr>
</tbody>
</table>

State Right-to-Know Regulations
The following components of this product are found at concentrations greater than or equal to 0.1%, subject to state Right-to-Know reporting requirements; or are found at any concentration and are listed under California Proposition 65.

<table>
<thead>
<tr>
<th>Material</th>
<th>California Proposition 65</th>
<th>Massachusetts Right-to-Know</th>
<th>Minnesota Employee Right-to-Know</th>
<th>New Jersey Community Environmental Hazard Right-to-Know</th>
<th>New Jersey Right-to-Know Substance</th>
<th>Pennsylvania Right-to-Know</th>
<th>Rhode Island Right-to-Know</th>
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</thead>
<tbody>
<tr>
<td>Diethylene glycol</td>
<td>Not listed</td>
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<td>Listed</td>
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<td>Listed</td>
<td>Listed</td>
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</tr>
<tr>
<td>2-Dimethylaminoethanol</td>
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<td>List</td>
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<td>Listed</td>
<td>Not listed</td>
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<tr>
<td>Cyclohexyldimethylamine</td>
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<tr>
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<td>Not listed</td>
<td>Listed</td>
<td>Listed</td>
<td>Not listed</td>
<td>Not listed</td>
</tr>
<tr>
<td>1,4- Dioxane (trace amounts)</td>
<td>Cancer</td>
<td>Listed</td>
<td>Listed</td>
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<td>Listed</td>
<td>Listed</td>
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<td>methyloxirane (trace amounts)</td>
<td>Cancer</td>
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<tr>
<td>Dichloromethane (trace amounts)</td>
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<td>Listed</td>
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<tr>
<td>Ethylene Oxide (trace amounts)</td>
<td>Cancer</td>
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</tr>
<tr>
<td>Formaldehyde (trace amounts)</td>
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</tr>
</tbody>
</table>

Global Inventories:

<table>
<thead>
<tr>
<th>Notification status:</th>
</tr>
</thead>
<tbody>
<tr>
<td>US - TSCA</td>
</tr>
<tr>
<td>All substances are listed</td>
</tr>
</tbody>
</table>

Trade Name: F2733R – GacoRoofFoam

January 27, 2016

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EU - REACH Status:
A registration number is not available for substances in this mixture as the substances are exempted from registration, the annual tonnage does not require a registration or the registration is envisioned for a later registration deadline.

CANADA – WHMIS (Workplace Hazardous Materials Information System) Classification:
D1B, D2A, D2B, E

MEXICO:
Hazard Classification: 3-1-0
Carcinogen Status: No data available.

SECTION 16: OTHER INFORMATION

HMIS (Hazardous Materials Identification System) rating:

<table>
<thead>
<tr>
<th>Health</th>
<th>3*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability</td>
<td>1</td>
</tr>
<tr>
<td>Physical</td>
<td>0</td>
</tr>
</tbody>
</table>

NFPA 704 (National Fire Protection Association) rating:

<table>
<thead>
<tr>
<th>Health</th>
<th>3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fire</td>
<td>1</td>
</tr>
<tr>
<td>Reactivity</td>
<td>0</td>
</tr>
</tbody>
</table>

Legend:
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ICAO: International Civil Aviation Organization
- IMDG: International Maritime Dangerous Goods
- ACGIH: American Conference of Governmental Industrial Hygienists
- NTP: National Toxicology Program
- IARC: International Agency for Research on Cancer
Date of preparation: January 27, 2016
Version: 1.0
Revision Date: January 27, 2016
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Prepared by: Gaco Western LLC

End of Safety Data Sheet