Evaluation Listing CCMC 13644-L
Gaco WallFoam 183M-CAN

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Evaluation Issued: 2014-07-08
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1. Evaluation

The product conforms to CAN/ULC-S705.1-01, “Standard for Thermal Insulation - Spray Applied Rigid Polyurethane Foam, Medium Density – Material – Specification,” including Amendments 1, 2 and 3. The product’s classification, minimum site density, long-term thermal resistance (LTTR), water vapour permeance (WVP) and time-to-occupancy values are provided in Table 1.1.

### Table 1.1 Classification, Site Density, LTTR, WVP and Time-to-Occupancy Specifications for the Product

<table>
<thead>
<tr>
<th>Product</th>
<th>Classification</th>
<th>Minimum Site Density$^{(1)}$ (kg/m$^3$) [lb/ft$^3$]</th>
<th>50 mm Design LTTR (m$^2$∙°C/W)</th>
<th>50 mm WVP$^i$ (ng/(Pa∙s∙m$^2$))</th>
<th>Time-to-Occupancy$^{(2)}$ (day)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gaco WallFoam 183M-CAN</td>
<td>Type 1</td>
<td>32.3 [2.02]</td>
<td>1.80</td>
<td>36</td>
<td>1</td>
</tr>
</tbody>
</table>

Notes to Table 1.1:

1. Based on the qualification testing to CAN/ULC-S705.1, the specified minimum site density must comply with CAN/ULC-S705.1, as measured on-site in accordance with CAN/ULC-S705.2, “Standard for Thermal Insulation - Spray Applied Rigid Polyurethane Foam, Medium Density – Application.”

2. For retrofit construction, the time to occupancy is one (1) day when the segregated retrofit area is ventilated as required by CAN/ULC-S705.2 during installation of the product. See Note 3 in Table 1 in the Annex for the product for further details.

2. Description

The product is a Type 1, spray-applied, rigid polyurethane foam of medium density. The foam system consists of two components: isocyanate and resin. The two components are mixed on-site by a qualified installer with fixed-ratio positive displacement equipment.

The colour of the final cured product is pewter.

The LTTR for 50 mm is RSI 1.8.

3. Standard and Regulatory Information

See the Annex appended to this Listing, which summarizes the product standard.
This/These product(s) was/were evaluated to the product standard referenced in the Annex current as of 2017-10-27. Note that the Annex may have been updated since this Listing was issued to include more recent editions of the applicable product standard. Therefore, this Listing may not reflect the requirements contained in any updated version of this product standard.

3.1 Qualified Installers

This is a site-manufactured product whereby Gaco Western LLC. requires that only specific, qualified installers be authorized to install their proprietary spray-polyurethane insulation in buildings. In accordance with the Gaco Western LLC. site quality assurance program (SQAP), Urethane Foam Consultants (UFC) has been commissioned to license the specified installers and issue the requisite UFC identification card to them. All specified installers must have a UFC identification card.

3.2 Third-party Site Auditing of Qualified Installers

As part of their SQAP, Gaco Western LLC also stipulates that site-audit inspections be conducted by site inspectors licensed by UFC. Upon completion of the site audit, UFC will report the product’s conformity results and any corrective action, if necessary, to Gaco Western LLC. Building officials who would like site-audit inspections to be conducted on specific building sites can contact UFC at:

Urethane Foam Consultants
Suite 547, 160 Main St. S
Brampton, ON L6W 4C1

Tel.: 888-572-7435

Listing Holder

Gaco Western LLC
1245 Chapman Drive
Waukesha, WI 53186
USA

Telephone: 800-331-0196
262-832-0674

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E-mail: customerservice@gaco.com

Web site: www.gaco.com

Plant(s)

Waukesha, WI, USA

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Date modified: 2018-05-11
Spray-Applied Rigid Polyurethane Foam Insulation, Medium Density [Annex]

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Scope

These Evaluation Listings apply to spray-applied, rigid polyurethane foam of medium density intended for use as thermal insulation for both building and non-building applications, whether applied on a building site or in a prefabrication (manufacturing) process. This material is also known as foamed in-situ insulation. The continuous-use temperature is within the range of –60°C to +80°C.

The proponent has demonstrated that the product meets the following standards (see Table 1 for the performance requirements):


Spray-applied, rigid polyurethane foam of medium density must be installed by a licensed installer in accordance with the manufacturer’s instructions and the following standard:


For compliance to CAN/ULC-S705.2, users should contact the third-party organization that has been identified by the foam manufacturer as the third party operating the site quality assurance program (SQAP) for the foam product (see product Listing).
### Standard

#### Table 1. Technical Requirements for Physical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Unit</th>
<th>Requirement for CAN/ULC-S705.1-01</th>
<th>Requirement for CAN/ULC-S705.1-15</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Minimum</td>
<td>Maximum</td>
<td>Minimum</td>
</tr>
<tr>
<td>Air permeance (mandatory material testing)</td>
<td>L/s @ 75 Pa</td>
<td>No min.</td>
<td>0.02</td>
</tr>
<tr>
<td>Air permeance (optional system testing)</td>
<td>L/s @ 75 Pa</td>
<td>No min.</td>
<td>0.05</td>
</tr>
<tr>
<td>Apparent core density</td>
<td>kg/m³</td>
<td>28</td>
<td>No max.</td>
</tr>
<tr>
<td>Compressive strength</td>
<td>kPa</td>
<td>170</td>
<td>No max.</td>
</tr>
<tr>
<td>Dimensional stability volume change at:</td>
<td>–20°C %</td>
<td>No min.</td>
<td>–1</td>
</tr>
<tr>
<td></td>
<td>80°C %</td>
<td>–1</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td>70°C, 97 ± 3% RH %</td>
<td>No min.</td>
<td>14</td>
</tr>
<tr>
<td>Surface burning characteristics – flame spread rating</td>
<td>–</td>
<td>No min.</td>
<td>500(1)</td>
</tr>
<tr>
<td>Fungi resistance</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Open-cell content volume</td>
<td>%</td>
<td>No min.</td>
<td>8</td>
</tr>
<tr>
<td>Initial thermal resistance of a 50-mm-thick specimen after 3 days at 23 ± 2°C</td>
<td>m²·°C/W</td>
<td>Declare</td>
<td>No max.</td>
</tr>
<tr>
<td>Conditioned thermal resistance of a 50-mm-thick specimen after:</td>
<td>m²·°C/W</td>
<td>Declare(2)</td>
<td>No max.</td>
</tr>
<tr>
<td></td>
<td>180 days at 23 ± 2°C, or</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>90 days at 60 ± 2°C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Long-term thermal resistance (LTTR)(4) of a 50-mm-thick specimen –</td>
<td>m²·°C/W</td>
<td>1.8</td>
<td>No max.</td>
</tr>
<tr>
<td>Type 1</td>
<td></td>
<td>2.0</td>
<td></td>
</tr>
<tr>
<td>Type 2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Long-term thermal resistance (LTTR)(4) of a 50-mm-thick specimen at</td>
<td>m²·°C/W</td>
<td>–</td>
<td>Declare</td>
</tr>
<tr>
<td>25-mm-thick</td>
<td></td>
<td>–</td>
<td></td>
</tr>
<tr>
<td>50-mm-thick</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>75-mm-thick</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tensile strength</td>
<td>kPa</td>
<td>200</td>
<td>No max.</td>
</tr>
<tr>
<td>Volatile organic emissions</td>
<td>–</td>
<td>Pass(3)</td>
<td>–</td>
</tr>
<tr>
<td>Volatile organic emissions (time-to-occupancy)</td>
<td>d - days</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Water absorption by volume</td>
<td>%</td>
<td>No min.</td>
<td>4</td>
</tr>
<tr>
<td>Water vapour permeance of a 50-mm-thick specimen</td>
<td>ng/(Pa·s·m²)</td>
<td>No min.</td>
<td>60</td>
</tr>
</tbody>
</table>

#### Notes to Table 1:

1. Results are valid for qualification to the standard. As noted in the standard, “for building code purposes, the flame-spread rating shall be conducted in accordance with the code-specified flame-spread test details with respect to the number of specimens to be tested, specimens tested intact and cut specimens.”

2. This requirement is only referenced in CAN/ULC-S705.1-01 (including Amendments 1 and 2).

3. “Pass” means that after 30 days, the volatile compound emissions do not exceed the maximum indoor air concentration stated in Table 2 of CAN/ULC-S705.1. In cases of retrofit construction (e.g., occupied buildings), CAN/ULC-S705.2 requires that the ventilation rate be no less than 0.3 air changes per hour within the working area during the application of the product and that the working area be isolated during spraying. The same ventilation rate is required after the product has been sprayed and for the time period determined in accordance with CAN/ULC-S705.1. See the product listing for the time period required before occupancy.

4. The LTTR determined in accordance with CAN/ULC-S770-09, “Determination of Long-Term Thermal Resistance of Closed-Cell Thermal Insulating Foams,” which is referenced in CAN/ULC-S705.1-15, is a more complex procedure than CAN/ULC-S770-03, which is an earlier version referenced in CAN/ULC-S705.1-01. Therefore, results may differ for the same spray polyurethane product obtained from both test methods.
Labelling

In compliance with CAN/ULC-S705.1-01 (with Amendments 1 and 2), each liquid component container must be identified as either the polyisocyanate component (“A”) or the resin component (“B”). Unless otherwise specified, each container must be marked with the following information:

- manufacturer’s name;
- product name;
- type of material (e.g., insulation);
- net mass of the contents of the packaged material;
- country of manufacture;
- lot number;
- date of manufacture;
- “use before” date;
- the means to identify the installed product; and
- the phrase “CAN/ULC-S705.1,” indicating conformance to the standard.

In compliance with CAN/ULC-S705.1-01 (with Amendments 1, 2 and 3), each liquid component container must be identified as either the polymeric isocyanate component (“A”) or the resin component (“B”). The polymeric isocyanate component must be marked with the following information:

- manufacturer’s name;
- product name;
- type of material (e.g., insulation);
- net mass of the contents of the packaged material;
- country of manufacture;
- lot number; and
- date of manufacture.

The resin component must be marked with the following information:

- manufacturer’s name;
- product name;
- type of material (e.g., insulation);
- net mass of the contents of the packaged material;
- country of manufacture;
- lot number;
- date of manufacture;
- “use before” date;
- the means to identify the installed product;
- the phrase “CAN/ULC-S705.1” indicating conformance to the standard; and
- LTTR (50 mm) RSI result.

In compliance with CAN/ULC-S705.1-15, each liquid component container must be identified as either the polymeric isocyanate component (“A”) or the resin component (“B”). The polymeric isocyanate component must be marked with the following information:

- supplier’s name;
- material name;
- type of material (e.g., closed cell spray applied medium density);
- net mass of the contents of the containers;
- country of manufacturer; and
- lot number.

The resin component must be marked with the following information:

- supplier’s name;
- material name;
- type of material (e.g., closed cell spray applied medium density);
- net mass of the contents of the containers;
- manufacturing location;
- lot number;
- date of manufacture;
- expiry date;
- means to identify the installed material;
- CAN/ULC-S705.1;
- LTTR (50 mm) RSI X.XX; and
- The statement “required to be installed according to CAN/ULC-S705.2.”
National Building Code (NBC) of Canada

NBC 2015 References

CAN/ULC-S705.1-01 (including Amendment 1, 2 and 3) is referenced in Table 5.9.1.1., Sentence 9.25.2.2.(1) and Table A-9.36.2.4.(1)-D of Division B of the NBC 2015.

CAN/ULC-S705.2-05 is referenced in Table 5.9.1.1., and Sentence 9.25.2.5.(1) of Division B of the NBC 2015.

NBC 2010 References

CAN/ULC-S705.1-01 (including Amendment 1 and 2) is referenced in Table 5.10.1.1. and Clause 9.25.2.2.(1)(g) of Division B of the NBC 2010 (Revisions and Errata released on December 21, 2012).

CAN/ULC-S705.2-05 is referenced in Sentence 5.3.1.3(3), Table 5.10.1.1., and Sentence 9.25.2.5.(1) of Division B of the NBC 2010.