



## APPLICATION INSTRUCTIONS

### SF2000 *SeamSeal*

#### SURFACE PREPARATION

**It is extremely important to get the roof clean and dry.** First remove heavy deposits of dirt, leaves and other debris from the roof using broom or air broomer, then inspect the entire roof surface and flashings for any open seams, tears, cuts, etc. Repair these flaws so water is not blown in under membrane during the cleaning process. Pressure wash roof with water and allow to dry completely.

For general cleaning, apply GacoWash Concentrated Cleaner according to label instructions. On all single ply membrane roofs, after application of cleaner, power scrub the roof surface until clean and then power wash to remove debris and continue rinsing until all suds are gone.

**Biological Control:** Areas of algae, mildew or fungus on the roof membrane or the existing coating should be treated with a solution of 1 part household bleach and 3 parts water, followed by a power washer rinse using clear water.

**Drying:** After cleaning and rinsing the roof, ensure no dirt or debris is present. Allow surfaces to thoroughly dry to prevent blistering. Examine roof, paying particular attention to areas of physical damage to determine that residual water has in fact dried before applying SeamSeal.

**Note:** Drying time depends on weather conditions such as temperature, humidity and air movement.

#### PRIMING

Apply GacoFlex E5320 2-Part Epoxy Primer/Filler according to label directions. Existing silicone coatings should not be primed.

#### SEAMSEAL APPLICATION INSTRUCTIONS

Mix before application to ensure uniform color and consistency. Product should not be thinned. Apply by brush, trowel, piping bag or roller as received. For application utilizing equipment contact Gaco Western. For cold weather application, keep material stored above 65°F (18°C). Do not apply if rain is expected within 1 hour. For application in temperatures below freezing or above 120°F (49°C) contact Gaco Western.

Apply SeamSeal on all metal seams, joints, fasteners and penetrations at 75 to 100 linear feet of seams per gallon or 450 fasteners per gallon. Allow to dry a minimum of 4 hours at 55°F (13°C) or higher before coating with GacoFlex Solvent-Free Silicone Coating (product is moisture-cure, low humidity will result in longer dry times); coat within 4 to 48 hours.

Coat all surfaces including expansion joint covers and flashings. Extra material is required at all edges and penetrations if neoprene sheet flashing is not used.

**Note:** Application rate is job-specific. Additional material may be required due to surface profile, losses due to overspray and wind, and residual coating left in the container.

#### CLEAN UP & MAINTENANCE

Application tools and equipment can be cleaned with GacoFlex Silicone Solvent. DO NOT USE WATER OR RECLAIMED SOLVENTS.

