



**DIVISION: 07 57 00**  
**GACOFLEX™ S20 SERIES SOLVENT-FREE SILICONE ELASTOMERIC COATING**  
**SYSTEM OVER SEAMLESS SPRAYED-IN-PLACE**  
**POLYURETHANE FOAM ROOFING**

**1.1 SUMMARY**

- A. This specification provides for a fire resistant roof covering system which meets Class A, non-combustible deck requirements under ASTM E-108 Class "A". Suitable substrates include concrete, gypsum board, metal and certain heavy wood decks. For re-roofing over BUR or other roof coverings, including single ply membranes and modified bitumen systems, application according to this specification will not alter the existing fire resistance rating. Surfaces to receive the roof covering system must comply with applicable building codes.

Sprayed-in-place polyurethane foam is applied at a desired thickness (1" (2.54 cm) minimum)) to fulfill thermal insulation requirements and to provide seamless monolithic surface over a variety of roof designs, shapes and draining slopes.

When properly applied, the GacoFlex S20 Series Silicone Coating provides a weatherproof seal that protects the polyurethane foam from degradation caused by ultra violet light, water and other normal weathering hazards. This application incorporates the optional application of granules. The thickness of the foam can be varied to provide a desired thickness to create a positive slope to the drain. The appearance of the system depends on the finished surface of the polyurethane foam which normally has slight undulations in thickness. Sprayed-in-place polyurethane foam mirrors the contour of the substrate and will reflect projections and depressions.

- B. The GacoFlex S20 Series Silicone Coating System discussed in this specification has a moderate rate of water vapor transmission. The GacoFlex S20 Series Coating System is not recommended for use on cold storage or cryogenic structures that may have constant high water vapor drive causing long-term accumulation of moisture in the roofing system that serves as a substrate for the S20 Series Coating. Contact Technical Services for recommendations.
- C. This specification is intended only as a guide for the development of a project specification. The suitability of this specification for a particular project must be determined by a qualified representative of the owner.

Conditions to check and corrections to consider are:

- The sprayed-in-place polyurethane foam roofing substrate must be well adhered and intact.
- The structural decking must be sound.

Elements of this specification may require modification in order to clearly delineate project requirements. Sections that are not pertinent may be deleted.

**1.2 RELATED SECTIONS**

<b>A. Cast-In-Place Concrete:</b>	Division 03 30 00	<b>F. Vapor /Air Barriers:</b>	Division 07 25 00
<b>B. Flashing/Sheet Metal:</b>	Division 07 60 00	<b>G. Board Insulation:</b>	Division 07 22 00
<b>C. Roof Accessories:</b>	Division 07 72 00	<b>H. Skylights:</b>	Division 08 60 00
<b>D. Rough Carpentry/Wood Blocking:</b>	Division 06 10 00	<b>I. Metal Decking:</b>	Division 05 30 00
<b>E. Drains, Vents and Penetrations:</b>	Division 07 72 00		

**1.3 SUBMITTALS**

- A. Product Data: Submit manufacturer’s standard submittal package including specification, installation instructions and general information for each waterproofing material.
- B. Applicator Qualifications: Submit current Letter of Good Standing from the specified waterproofing manufacturer.
- C. Warranty must be supplied by product manufacturer.
- D. Sample: Two physical samples reflecting the completed installation, i.e. finish, color, must be submitted to the owner/owners representative. Size of these samples shall be 12” X 12” (30.48 cm x 30.48 cm) minimum.
- E. Substrate Conditions:
  - 1. Applicator to present to owner a completed inspection form verifying substrate condition and any noted defects not specifically addressed in regard to the installation of the coating.
  - 2. Surface shall be free from loose dirt, stone, debris, moisture, and shall be in stable condition. Any work on the area to receive this application shall be completed prior to the installation of the coating.
  - 3. Applicator shall complete a substrate inspection prior to the start of the installation of the coating. The architect/owner and applicator shall accept the substrate. Start of the work constitutes acceptance.

**1.4 QUALIFICATIONS**

- A. Primary waterproofing materials shall be the products of a single manufacturer. Secondary materials shall be recommended by the primary manufacturer. The manufacturer shall have a minimum of 10 years’ experience in the manufacture of materials of this type.
- B. Applicators shall have a **minimum of five (5) years’ experience** in the application of waterproofing materials of the type specified. The Applicator shall possess a current Letter of Good Standing from the specified waterproofing manufacturer.
- C. Pre-Bid Conference: **Ten (10) working days prior** to the bid opening there is to be a mandatory Pre-Bid Conference. Those not attending the Pre-Bid Conference will not be allowed to bid the project. All products considered an equal to the specified product or any changes in the scope of work, installation, or specifications must be presented at the Pre-Bid Conference. If a change in the specifications is accepted, it will be considered as an alternate and will be presented as a **bid addendum issued five (5) working days prior to the bid opening**. No other changes to the specification or bid documents will be accepted.
- D. Materials other than those specified shall be submitted to the architect/owner for approval **no later than ten (10) days prior to the bid date**. In requesting prior approval, it shall be necessary to submit:
  - 1. A letter of certification, signed by an officer of the manufacturer, stating that the alternate material is equal to or better than the specified product.
  - 2. Independent laboratory test data giving physical property values in comparison to the specified material.
- E. Pre-Installation Conference: Just prior to the commencement of the installation, meet at the job-site with a representative of the coating manufacturer, Applicator, general contractor, architect, and other parties affected by this section. Review the methods and procedures, substrate conditions, scheduling, and safety.

### 1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver all materials in sufficient quantities as not to cause delays in the application of the roofing system. Owner/owner's representative shall reject damaged materials not conforming. Rejected materials shall be removed immediately from the job site and replaced at no additional cost to the owner.
- B. Store materials as recommended by the manufacturer and conforming to applicable safety regulatory agencies: town, state, and federal. Refer to all applicable data including, but not limited to Safety Data Sheets, Product Data Sheets, product labels, and specific instructions for personal protection.
- C. Provide adequate ventilation, protection from hazardous fumes, overspray potential to workers, and associated trades in close proximity of the application.

### 1.6 ENVIRONMENTAL REQUIREMENTS

Proceed with the work of this section only when the existing and forecasted weather conditions will permit the application to be performed in accordance with the manufacturer's recommendations.

- A. **Do not** install polyurethane foam under the following conditions:
  - 1. When the surface temperature is below 50°F (10° C) or is above 160°F (71° C).
  - 2. When the relative humidity is above 80% or temperature is within 5°F of the dew point.
  - 3. When the wind velocity exceeds 15 mph (24 kph)  
(Without the use of a wind screen)

### 1.7 WARRANTY

- A. Manufacturer warrants that the material supplied will meet or exceed physical properties as published. The Applicator guarantees that workmanship will be free of defects in coating application. Since performance of previously applied coatings is beyond the control of Manufacturer and Applicator, requests for additional warranty coverage shall be subject to prior approval by Manufacturer.
- B. Warranty must be supplied by product manufacturer.
- C. A warranty is available with this system provided it has been installed by a licensed Gaco Applicator and is installed according to this specification. A Pre-Installation Notice must be submitted at least two weeks prior to starting the job.
- C. Protection of building and occupants:
  - 1. All surfaces not to receive the coating specified shall be protected from overspray hazard, e.g., windows, doors, exterior surfaces and facades, parking lots, and vehicles. Protective coverings shall be secured against wind and shall be vented if used in conjunction with applications preventing collection and moisture.
  - 2. Applicator to post signs noting potential overspray hazard within **400' (121.90 meters)** of applications.
  - 3. All air intake ventilation equipment shall be turned off to prevent fumes from entering building.
  - 4. Surfaces damaged during application shall be restored at no expense to the owner.
  - 5. No smoking signs to be posted as mandated by local fire officials.
- D. Substrate: Proceed with work as specified only after substrate construction, preparation, and detail work has been completed.

- E. Equipment: All equipment used during operations shall be located so as not to adversely affect the daily operations or endanger occupants, structure, or materials on-site. All spray equipment must be grounded during operations.

**PART 2 - PRODUCTS**

**2.1 MANUFACTURER**

Acceptable Manufacturers:  
Gaco, [www.gaco.com](http://www.gaco.com)

**2.2 MATERIALS**

- A. Cleaner: GacoFlex GacoWash Concentrated Cleaner
- B. Primer: GacoFlex E5320 Epoxy Primer (as needed)
- C. Polyurethane foam shall be designed for a spray application resulting in high quality, rigid polyurethane under the prevailing application conditions. Polyurethane foam shall be of the proper formulation to meet climatic conditions at the time of the application.
  - 1. Polyurethane foam shall be GacoFlex F2733 GacoRoofFoam manufactured by Gaco meeting the following minimum physical and performance properties:

PROPERTY	VALUE	TEST METHOD
Nominal Density	2.5/3.0 Lbs/ft <sup>3</sup>	ASTM D1622-93
Closed Cells	94.3%	ASTM D2856 C94
Compressive	50.1 psi	ASTM D1621
R-Value	6.5/In.	ASTM C518

**NOTE:** It is Gaco's position that the use of foamed plastic insulation for interior application on walls or ceilings may represent an unreasonable fire hazard unless the foamed plastic insulation is covered with a thermal barrier and the resulting composite construction has a minimum 15 minute rating as listed by Factory Mutual Research Corporation or other equally accepted listing agency.

Fire rated coating systems for plastic foam insulation tested under ASTM E108 Class "A" Roof Composite Construction do not qualify for thermal barrier use on interior walls and ceilings.

- D. Expansion Joint Covers: Where called for on the drawings, expansion joint covers will be GacoFlex NF621 Neoprene Sheet, 1/16" (.16 cm) thick, using GacoFlex N1207 VOC Compliant General Purpose Adhesive, in a width of \_\_\_\_\_ (to be stated in the published specification. If there is none stated, the bids will be based on 12" (30.48 cm) Apply in accordance with Gaco's General Instructions GW-5-D3 Details).
- E. Elastomeric Coating: GacoFlex S20 Series Silicone Coating with the following physical properties:

PROPERTY	VALUE	TEST METHOD
Tensile Strength	275 psi	ASTM D2370
Elongation	196%	ASTM D2370
Solids	96% by weight 95% by volume	ASTM D1644 ASTM D2697
VOC	< 50 Grams/liter	EPA Method 24
<b>Coating: GacoFlex S2000 Silicone Coating (Cont.)</b>		

PROPERTY	VALUE	TEST METHOD
Reflectance	0.87 initial 0.81 after soiling	ASTM C1549 S2000 White
SRI	110 initial 101 after soiling	ASTM E1980 S2000 White
Water Vapor Permeability	6.4 Perms	ASTM E96 (20 mils DFT) (inch pounds)

F. Flashing: GacoFlashFoam can be self-flashing at curbs, parapets, walls and penetrations. Contact a Gaco Western Representative for assistance.

Flashing at dynamically moving joints require GacoFlex NF621 Neoprene Sheet Flashing 1/16" (.16 cm) and VOC Compliant General Purpose Adhesive.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Verify that the substrate is ready to receive the work; surface is clean, dry and free of substances which could affect the bond.
- B. Cleaning of the roof should be accomplished by using power vacuum equipment, power sweepers, air blowers, power washers or other suitable means. Use GacoWash diluted 1 part of GacoWash with 9 parts of water when power washing.
- C. All associated construction (e.g., drain installation, edge flashing, penetrations and mechanical apparatus) shall be completed prior to the commencement of the specified roof foam and coating system.
- D. Verify that all other work involved with this area, done under other sections, has been completed and accepted by the architect and general contractor prior to starting the waterproofing application.

**3.2 PREPARATION**

- A. Clean substrate to remove all oils and surface contaminants. Refer to Gaco’s General Instructions GW-1-1, Surface Preparation.
- B. Mask off all adjoining areas that will not receive the roofing system.

**3.3 INSTALLATION**

A. Technical Advice: The installation of this system shall be accomplished with the advice of, the manufacturer’s technical representative. Contact Technical Services for assistance.

**Note:** Surface should be clean and dry, remove all oils and other surface contaminants.

- B. Primer: No primer system is required unless rust is present. Area that contain Rust: Apply GacoFlex E5320 Primer at 1.0 gal per 300 ft<sup>2</sup> (3.78 L / 27.9 m<sup>2</sup>) to steel, aluminum, copper, and ferrous metal. The primer must be completely dry before starting the polyurethane foam application.
- C. Foam: Install GacoFlex F2733 GacoRoofFoam at a thickness of 2.0 in ± 0.25 in (.64 cm). Neatly terminate the sprayed-in-place polyurethane foam on all vertical surfaces, (e.g., pipe penetrations, vents, mechanical equipment, parapet walls, etc.) a minimum of 3” (7.62 cm) or 2½ times as specified minimum foam thickness.

Example: If 1” (2.54 cm) minimum is specified, all vertical terminations shall have a minimum of 2 ½” (6.35 cm) sprayed up onto the vertical surface and canted to the horizontal surface.

- 1. The polyurethane foam spray application shall be limited to an area which can be completed to full foam thickness in one day.

2. The completed polyurethane foam surface shall be smooth to an orange peel texture; a popcorn texture is not acceptable.
  3. The completed polyurethane foam surface shall be free of pinholes and “glass windows” due to improper equipment calibration or climatic conditions.
  4. Apply the protective coating to the polyurethane foam surface on the same day (2 hours minimum).
- D. Elastomeric Top Coat: Apply one coat of GacoFlex S20 Series Silicone Coating at a coverage rate of 2.0 gal per 100 ft<sup>2</sup> (5.68 L / 9.3 m<sup>2</sup>) to achieve a nominal Dry Film Thickness (DFT) of 30 mils. Double coat flashings and edge terminations.
- E. Optional Granular Coat: An additional granular coat may be added. Apply one coat of GacoFlex S20 Series Silicone Coating at the rate of not less than 0.5 gal per 100 ft<sup>2</sup> (1.89 L / 9.3m<sup>2</sup>), (8 mils dry (.20 mm)). Immediately broadcast roofing granules into the wet finish coat at the rate of 30 lbs per 100 square feet. (13.6 kg / 9.3m<sup>2</sup>).
- F. Optional WalkPad: Apply one coat of GacoFlex SF4236 WalkPad at a rate of 4 gallons per 100 ft<sup>2</sup> (64 wet mils). Broadcast GacoWalkPad safety yellow granules into wet coating at a rate of 0.5 lb. per 100 square feet to help ensure good traction.

**NOTE:** Tape off area to receive the GacoWalkPad area using duct tape. After application remove duct tape while coating is still wet.

**NOTE:** GacoFlex SF4236 WalkPad is the *only* walk pad system approved for inclusion in this Specification.

*Caution: While the use of granules will improve traction, caution should still be exercised when walking on the coated roofing system, especially in wet conditions.*

### 3.4 FIELD QUALITY CONTROL

- A. The Applicator shall maintain the system to verify compliance with this specification.
1. Thickness of polyurethane foam and applied coating shall be measured and recorded for each coat and the total protective coating system.
- B. The owner’s representative has the option of taking core samples to verify compliance with the specification.
1. Cut out sections shall be immediately repaired by the applicator at its expense.
  2. All costs of testing the core samples shall be paid for by the owner.
- C. Any variations from the specified limits found by the applicator or owner’s representative shall be corrected by the Applicator.
- D. Dry Film Thickness: The total dry mil thickness of the coating, without the granular coat, shall measure a minimum of 18 dry mils. Rough foam that increases the surface area will require proportionate increases in the coating to maintain an average dry film thickness.
- E. No traffic shall be permitted on the completed surface for a minimum of three (3) days. Damage to the surface by other trades shall not be the responsibility of the Applicator.